



HEAT TREATMENT
NORMALIZE AT 1650° TO 1750° F.
REHEAT TO 1550° TO 1650°
QUENCH IN OIL
DRAW TO 500° F

PRINTED ON
TRACING PAPER 175
K & R CO., N. Y.

90396.002

ISSUED

AUG 12 1931

FRANCIS M. CASE, M.E.
CLEVELAND

90396.002